ENGINEERING CHANGE NOTICE

1. ECN 643802

age 1 of <u>2</u>	 Proj. ECN
rinod?	 Data

2. ECN Category		e, Organization, MSIN,	4. USQ Requ	ired?	5. Date
(mark one)	and Telephone No. Brett C. Simps		[] Yes [X] No	07/13/98
Supplemental [] Direct Revision [X]	Assessment and Interpretation,				
Change ECN [] Temporary []	R2-12, 373-591		7 -11		
Standby [] Supersedure []	6. Project Title/No.		7. Bldg./Sy		8. Approval Designator
Cancel/Void []	lanks 241-1-	201, 241-T-202, 241-T-204	241-T- 241-T		N/A
	241-1-200,	241- 1-204	241-T		
			241-T-		
	9. Document Numbers (includes sheet r		10. Related	ECN No(s).	11. Related PO No.
	-	1, Rev. 0	N/	'A	N/A
12a. Modification Work	12b. Work Package	12c. Modification Work (Complete		red to Original Condi- or Standby ECN only)
[] Yes (fill out Blk.	NO. N/A	N/A		cron (remp.	N/A
12b)					
[X] No (NA Blks. 12b, 12c, 12d)		Design Authority/Cog. Signature & Da	_		uthority/Cog. Engineer ignature & Date
13a. Description of Change	· · · · · · · · · · · · · · · · · · ·	13b. Design Baseline			No
Revisions were made			_		-
Inventory for the 1	F-200 Series Sin	ıgle-Shell Tanks.	Changes we	ere made :	to both text and
tables. The recond					
outliers, computati removel of "less th		on of uranium isot	opes and o	otner alp	na emitters, and
Temovel of Tess Ci	iaii vaiues.				
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14a. Justification (mark o	no)				
Criteria Change [X]	Design Improvement	[] Environmental	[]	Facili	ty Deactivation []
As-Found	Facilitate Const	[] Const. Error/O	==		Error/Omission []
14b. Justification Details					
Tank waste inventor	ry estimates are	being provided as	standard	source to	erms for various
waste management ac underground storage	ctivities. It is tanks was nerf	997 Evaluation of formed and publishe	dvallable d In FV	1000 a	reconciliation
process is being pe	erformed to upda	te the best basis	inventori	es. This	process ensures
that the latest inv	ventory estimate	s are available as	a consist	tent sour	ce term.
15. Distribution (include See attached distri		f copies)			RELEASE STAMP
see attached disti	Ducton.				
				DATE:	Sol Mariana American
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EN	IGINEERING C	HANGE NOT		Page 2 of 2	1. ECN (use no. from pg. 1) ECN-643802	
16. Design	17. Cost Impact		*********			18. Schedule Impact (days)
Verification Required	ENGI	NEERING	CONS	STRUC	TION	
[] Yes	Additional	[] \$	Additional		[] \$	Improvement []
[X] No	Savings	[] \$	Savings		[]_\$	Delay []
19. Change Impact R that will be af SDD/DD	eview: Indicate fected by the ch	ange described	cuments (other tha in Block 13. Ente c/Stress Analysis	n the r the	engineering do affected docum	cuments identified on Side 1) lent number in Block 20: Tank Calibration Manual
Functional Design Criteria	==	Stress/	Design Report			Health Physics Procedure
Operating Specification	[]	Interfac	ce Control Drawing		ĒĴ	Spares Multiple Unit Listing
Criticality Specification	. []	Calibra	tion Procedure		[]	Test Procedures/Specification
Conceptual Design Repor	ر آ	Installa	tion Procedure			Component Index
. Equipment Spec.	ĒĪ	Mainte	nance Procedure		[]	ASME Coded Item
Const. Spec.	ĪĴ	Engine	ering Procedure			Human Factor Consideration
Procurement Spec.	řĩ	Operati	ing Instruction			Computer Software
Vendor Information	řī	Operati	ing Procedure		[]	Electric Circuit Schedule
OM Manual	ĒĴ	Operati	ional Safety Requiremer	nt	[]	ICRS Procedure
FSAR/SAR	Ē	IEFD D	rawing		[]	Process Control Manual/Plan
Safety Equipment List	[]	Cell Ar	rangement Drawing			Process Flow Chart
Radiation Work Permit	[]	Essenti	al Material Specification	٠.		Purchase Requisition
Environmental Impact St	atement []	Fac. Pr	oc. Samp. Schedule			Tickler File
Environmental Report	[]	Inspect	tion Plan			[] .
Environmental Permit	[]	Invento	ory Adjustment Request			. []
indicate that t	Documents: (NOT the signing organ mber/Revision	ization has bee	isted below will n n notified of othe ocument Number/Rev	r afi	ected documents	s ECN.) Signatures below : listed below. Document Number Revision
21. Approvals						
	Signature		Date		Sign	ature Date
Design Authority	a 116.7			Desi	gn Agent	
Cog. Eng. B.C. Sin	npson Julym	.p	7-13-98	PE		
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Tank Characterization Report for Single-Shell Tanks 241-T-201, 241-T-202, 241-T-203, and 241-T-204

Brett C. Simpson

Lockheed Martin Hanford Corp., Richland, WA 99352 U.S. Department of Energy Contract DE-AC06-87RL10930

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Abstract: This document summarizes the information on the historical uses, present status, and the sampling and analysis results of waste stored in Tanks 241-T-201, 241-T-202, 241-T-203, and 241-T-204. This report supports the requirements of the Tri-Party Agreement Milestone M-44-15B.

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(2) Title ·

Tank Characterization Report for Single-Shell Tanks 241-T-201, 241-T-202, 241-T-203, and 241-T-204

			CHANGE CONTROL RECORD		
(3)	Revision	(4)	Description of Change - Replace, Add, and Delete Pages		zed for Release
	KOV101011			(5) Cog. Engr.	(6) Cog. Mgr. Date
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3.0 BEST-BASIS STANDARD INVENTORY ESTIMATE

Information about the chemical and/or physical properties of tank wastes is used to perform safety analyses, engineering evaluations, and risk assessments associated with waste management activities, as well as to address regulatory issues. Waste management activities include overseeing tank farm operations and identifying, monitoring, and resolving safety issues associated with these operations and with the tank wastes. Disposal activities involve designing equipment, processes, and facilities for retrieving wastes and processing the wastes into a form that is suitable for long-term storage.

Chemical inventory information generally is derived using three approaches: 1) component inventories are estimated using the results of sample analyses; 2) component inventories are calculated using process knowledge and analytical information derived from related tanks; and 3) component inventories are predicted using a model based on process knowledge and historical information. The most recent model was developed by Los Alamos National Laboratory (LANL) (Agnew et al. 1997). Information derived from these different approaches is inconsistent.

An effort is underway to provide waste inventory estimates that will serve as standard characterization information for the various waste management activities (Hodgson and LeClair 1996). Appendix D contains the complete narrative regarding the derivation of the inventory estimates presented in Tables 3-1 and 3-2.

Table 3-1. Best-Basis Inventory Estimates for Nonradioactive Components in T-200 Series
Tanks (Effective May 31, 1997). (2 sheets)

Total Inventory Basis (kg) Comment Analyte (S, M, C or E) T-201 T-204 T-203 T-202 9.33 S 14.0 7.12 9.17 A1 S 4,040 8,960 7,940 16,600 Bi 35.9 S 30.6 56.4 173 Ca S 107 117 C1 151 68.3 1,220 S 1,025 1,290 TIC as 564 CO₃ 781 S 371 618 746 Cr S 1,030 1,030 708 647 F S 703 1,380 751 1,110 Fe E Simpson (1998a) 0 0 0 Hg S 704 1.120 1,070 671 K

Table 3-1. Best-Basis Inventory Estimates for Nonradioactive Components in T-200 Series
Tanks (Effective May 31, 1997). (2 sheets)

		ranks (Effective in	1ay 51, 199	7). (2 sneets)	
Analyte	T-201	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	rentory (g) T-203	T-204	Basis (S, M, C or E)	Comment
La	3,470	1,240	1,910	2,000	Ś	
Mn	6,180	1,460	2,620	2,450	S	
Na	4,500	3,540	5,670	5,530	S	
Ni	87.8	13.0	24.1	42.0	S	
NO ₂	43.8	51.7	48.1	49.4	S	
NO ₃	6,730	6,470	10,500	9,610	S	
OH	14,600	3,640	6,690	6,640	C	
Pb	29.6	5.72	3.39	54.0	S	
PO_4	1,940	721	1,190	1,310	S	
Si	259	184	261	261	S	
SO ₄	38.6	109	71.4	63.2	S	
Sr	156	50.0	90.8	87.0	S	
TOC	42.4	34.2	68.4	54.3	S	
U _{TOTAL}	8.13	10.1	10.2	11.0	M, S, M, M	Simpson (1998b)
Zr	0	0.2	0	0	S	

Notes:

Table 3-2. Best-Basis Inventory Estimate for Radioactive Components in T-200 Series Tanks Decayed to January 1, 1994 (Effective May 31, 1997). (3 Sheets)

Analyte		Total In	************		Basis (S,M or E) ¹	Comment
	T-201	T-202	T-203	T-204		
³ H	2.86E+00	2.02E+00	3.34E+00	3.57E+00	Е	Based on B-201
¹⁴ C	4.41E-02	3.11E-02	5.15E-02	5.50E-02	E	Based on B-201
⁵⁹ Ni	9.56E-04	6.76E-04	1.12E-03	1.19E-03	Е	Based on B-201
⁶⁰ Co	2.73E-01	1.93E-01	3.19E-01	3.41E-01	E	Based on B-201
⁶³ Ni	2.62E-02	1.85E-02	3.06E-02	3.27E-02	Е	Based on B-201

¹S = Sample-based (see Appendix B)

M = Hanford Defined Waste model-based

E = Engineering assessment-based

C = Calculated by charge balance; includes oxides as hydroxides, not including CO₃, NO₂, NO₃, PO₄, SO₄, and SiO₃.

Table 3-2. Best-Basis Inventory Estimate for Radioactive Components in T-200 Series Tanks

Decayed to January 1, 1994 (Effective May 31, 1997). (3 Sheets)

	Decaye	Total In	****************		Basis	,
Analyte		(C			(S,M or E)1	Comment
	T-201	T-202	T-203	T-204		
⁷⁹ Se	3.68E-05	2.76E-05	4.60E-05	5.00E-05	M	
⁹⁰ Sr	2.17E+01	2.70E-01	4.61E-01	8.82E-01	S	
⁹⁰ Y	2.17E+01	2.70E-01	4.61E-01	8.82E-01	S	Based on 90Sr
^{93m} Nb	1.45E-04	1.08E-04	1.81E-04	1.96E-04	M	
⁹³ Zr	1.75E-04	1.31E-04	2.18E-04	2.37E-04	<u>M</u>	
⁹⁹ Tc	1.21E-03	9.09E-04	1.51E-03	1.64E-03	M	
¹⁰⁶ Ru	4.20E-11	3.15E-11	5.25E-11	5.70E-11	M	·
^{113m} Cd	4.89E-04	3.67E-04	6.12E-04	6.64E-04	M	
¹²⁵ Sb	6.46E-05	4.84E-05	8.07E-05	8.77E-05	M	
¹²⁶ Sn	5.55E-05	4.16E-05	6.94E-05	7.53E-05	M	
129 _I	2.29E-06	1.72E-06	2.86E-06	3.10E-06	M	
¹³⁴ Cs	3.32E-01	2.35E-01	3.88E-01	4.14E-01	Е	Based on B-201
^{137m} Ba	6.60E+00	2.88E+00	3.05E+00	1.40E+00	<u> </u>	Based on 137Cs
¹³⁷ Cs	6.98E+00	3.04E+00	3.22E+00	1.48E+00	S	
¹⁵¹ Sm	0.139	0.104	0.174	0.189	M	
¹⁵² Eu	1.82E-04	1.37E-04	2.28E-04	2.47E-04	M	
¹⁵⁴ Eu	6.11E-01	4.32E-01	7.14E-01	7.62E-01	E	Based on B-201
¹⁵⁵ Eu	4.57E-01	3.23E-01	5.34E-01	5.71E-01	E	Based on B-201
²²⁶ Ra	8.22E-09	6.16E-09	1.03E-08	1.12E-08	M	
²²⁷ Ac	4.34E-08	3.25E-08	5.42E-08	5.89E-08	M	
²²⁸ Ra	5.28E-13	3.96E-13	6.61E-13	7.17E-13	M	
²²⁹ Th	1.02E-10	7.67E-11	1.28E-10	1.39E-10	M	
²³¹ Pa	1.00E-07	7.51E-08	1.25E-07	1.36E-07	M	
²³² Th	4.62E-14	3.46E-14	5.77E-14	6.27E-14	M	
²³² U	5.36E-08	6.66E-08	6.73E-08	7.25E-08	S/M	Simpson (1998b)
²³³ U	2.45E-09	3.04E-09	3.07E-09	3.31E-09	S/M	Simpson (1998b)
²³⁴ U	2.67E-03	3.32E-03	3.35E-03	3.62E-03	S/M	Simpson (1998b)
²³⁵ U	1.19E-04	1.48E-04	1.49E-04	1.61E-04	S/M	Simpson (1998b)
²³⁶ U	2.33E-05	2.90E-05	2.92E-05	3.15E-05	S/M	Simpson (1998b)
²³⁷ Np	7.51E-06	5.36E-06	9.39E-06	1.02E-05	M	
²³⁸ Pu	4.85E-01	3.43E-01	5.67E-01	6.06E-01	Е	Based on B-201
²³⁸ U	2.71E-03	3.37E-03	3.41E-03	3.67E-03	S/M	Simpson (1998b)

Table 3-2. Best-Basis Inventory Estimate for Radioactive Components in T-200 Series Tanks Decayed to January 1, 1994 (Effective May 31, 1997). (3 Sheets)

Analyte		Total In	ventory		Basis (S,M or E) ¹	Comment
	T-201	T-202	T-203	T-204		
²³⁹ Pu	9.28E+01	1.69E+01	2.66E+01	1.98E+01	S/M	Simpson (1998b)
²⁴⁰ Pu	8.14E+00	1.48E+00	2.33E+00	1.74E+00	S/M	Simpson (1998b)
²⁴¹ Am	4.32E+00	3.06E+00	5.85E+00	4.25E+00	E, E, S, S	"E" based on B-201
²⁴¹ Pu	2.69E+01	4.91E+00	7.71E+00	5.75E+00	S/M	Simpson (1998b)
²⁴² Cm	4.22E-02	2.99E-02	5.71E-02	4.15E-02	M/E, M/E, S/M, S/M	Simpson (1998b)
²⁴² Pu	1.24E-04	2.27E-05	3.57E-05	2.66E-05	S/M	Simpson (1998b)
²⁴³ Am	3.51E-05	2.49E-05	4.75E-05	3.45E-05	M/E, M/E, S/M, S/M	Simpson (1998b)
²⁴³ Cm	9.08E-04	6.43E-04	1.23E-03	8.94E-04	M/E, M/E, S/M, S/M	Simpson (1998b)
²⁴⁴ Cm	8.92E-04	6.32E-04	1.21E-03	8.78E-04	M/E, M/E, S/M, S/M	Simpson (1998b)

¹S=Sample-based

M=Hanford Defined Waste model-based

E=Engineering assessment-based

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- Schreiber, R. D. 1997c, "Meeting Minutes, Tank Data Review Committee," September 22, Lockheed Martin Hanford Corporation for Fluor Daniel Hanford Inc., Richland, Washington.
- Simpson, B. C., 1998a, Best-Basis Inventory Change Package for Reconciliation of Mercury Values, Change Package #7, (letter 7A120-98-005 to J. W. Cammann, February 26), Lockheed Martin Hanford Corporation, Richland, Washington.
- Simpson, B. C., 1998b, Best-Basis Inventory Change Package for Reconciliation of Uranium and Other Alpha Emitters, Change Package #11, (letter 7A120-98-024 to J. W. Cammann, June 9), Lockheed Martin Hanford Corporation, Richland, Washington.

radionuclides by computer models. These models estimate radionuclide activity in batches of reactor fuel, account for the split of radionuclides to various separations plant waste streams, and track their movement with tank waste transactions. (These computer models are described in Kupfer et al. 1997, Section 6.1 and in Watrous and Wootan 1997.) Model generated values for radionuclides in any of 177 tanks are reported in the HDW Rev. 4 model results (Agnew et al. 1997a). The best-basis value for any one analyte may be either a model result or a sample or engineering assessment-based result if available. For a discussion of typical error between model derived values and sample derived values, see Kupfer et al. 1997, Section 6.1.10. The radionuclide inventories shown in Table D4-1 are based primarily on Agnew et al. (1997a) HDW model estimates for the T-200 series tanks.

Table D4-1. Best-Basis Inventory Estimates for Nonradioactive Components in T-200 Series

Tanks (Effective May 31, 1997). (2 sheets)

				14, 51, 177	7). (2 sneets)	
			iventory	Basis		
Analyte		*********************	(g)		(S. M. C or E)1	Comment
	T-201	T-202	T-203	T-204		
Al	14.0	7.12	9.17	9.33	S	
Bi	16,600	4,040	7,940	8,960	S	
Ca	173	30.6	56.4	35.9	S	
Cl	151	68.3	107	117	S	
TIC as CO ₃	564	1,025	1,290	1,220	S	
Cr	746	371	618	781	S	
F	708	647	1,030	1,030	S	
Fe	1,380	751	1,110	703	S	
Hg	0	0	0	0	E	Simpson (1998a)
K	671	704	1,120	1,070	S	
La	3,470	1,240	1,910	2,000	S	
Mn	6,180	1,460	2,620	2,450	S	
Na	4,500	3,540	5,670	5,530	S	
Ni	87.8	13.0	24.1	42.0	S	
NO_2	43.8	51.7	48.1	49.4	\$	
NO ₃	6,730	6,470	10,500	9,610	S	
OH	14,600	3,640	6,690	6,640	С	
Pb	29.6	5.72	3.39	54.0	S	
PO ₄	1,940	721	1,190	1,310	S	

Table D4-1. Best-Basis Inventory Estimates for Nonradioactive Components in T-200 Series Tanks (Effective May 31, 1997). (2 sheets)

			nventory	,	Basis	
Analyte	T-201	T-202	(g) T-203	T-204	(S, M, C or E)	Comment
Si	259	184	261	261	S	
SO ₄	38.6	109	71.4	63.2	S	
Sr	156	50.0	90.8	87.0	S	
TOC	42.4	34.2	68.4	54.3	S	
U _{TOTAL}	8.13	10.1	10.2	11.0	M, S, M, M	(Simpson 1998b)
Zr	0	0.2	0	0	s	

Notes:

¹S = Sample-based (see Appendix B)

M = Hanford Defined Waste model-based

E = Engineering assessment-based

C = Calculated by charge balance; includes oxides as hydroxides, not including CO₃, NO₂, NO₃, PO₄, SO₄, and SiO₃.

Table D4-2. Best-Basis Inventory Estimate for Radioactive Components in T-200 Series Tanks Decayed to January 1, 1994 (Effective May 31, 1997). (3 Sheets)

	2000)		D			
Analyte		Total In		Basis (S,M or E) ¹	Comment	
	T-201	T-202	T-203	T-204		
³H	2.86E+00	2.02E+00	3.34E+00	3.57E+00	В	Based on B-201
¹⁴ C	4.41E-02	3.11E-02	5.15E-02	5.50E-02	E	Based on B-201
⁵⁹ Ni	9.56E-04	6.76E-04	1.12E-03	1.19E-03	E	Based on B-201
⁶⁰ Co	2.73E-01	1.93E-01	3.19E-01	3.41E-01	. E	Based on B-201
⁶³ Ni	2.62E-02	1.85E-02	3.06E-02	3.27E-02	Е	Based on B-201
⁷⁹ Se	3.68E-05	2.76E-05	4.60E-05	5.00E-05	M	
⁹⁰ Sr	2.17E+01	2.70E-01	4.61E-01	8.82E-01	S	
⁹⁰ Y	2.17E+01	2.70E-01	4.61E-01	8.82E-01	S	Based on 90Sr
^{93m} Nb	1.45E-04	1.08E-04	1.81E-04	1.96E-04	M	
⁹³ Zr	1.75E-04	1.31E-04	2.18E-04	2.37E-04	M	
⁹⁹ Tc	1.21E-03	9.09E-04	1.51E-03	1.64E-03	M	
¹⁰⁶ Ru	4.20E-11	3.15E-11	5.25E-11	5.70E-11	M	
113mCd	4.89E-04	3.67E-04	6.12E-04	6.64E-04	M	
¹²⁵ Sb	6.46E-05	4.84E-05	8.07E-05	8.77E-05	M	

Table D4-2. Best-Basis Inventory Estimate for Radioactive Components in T-200 Series Tanks Decayed to January 1, 1994 (Effective May 31, 1997). (3 Sheets)

Decayed to January 1, 1994 (Effective May 31, 1997). (3 Sheets) Total Inventory Basis									
Analyte			ventory i)		(S,M or E)	Comment			
anaiyi.	T-201	T-202	T-203	T-204					
¹²⁶ Sn	5.55E-05	4.16E-05	6.94E-05	7.53E-05	M				
129 _I	2.29E-06	1.72E-06	2.86E-06	3.10E-06	M				
¹³⁴ Cs	3.32E-01	2.35E-01	3.88E-01	4.14E-01	E	Based on B-201			
^{137m} Ba			3.05E+00	<u>i</u>	S	Based on 137Cs			
¹³⁷ Cs	·		3.22E+00		S				
¹⁵¹ Sm	0.139	0.104	0.174	0.189	M				
¹⁵² Eu	1.82E-04	1.37E-04	2.28E-04	2.47E-04	M				
¹⁵⁴ Eu	6.11E-01	4.32E-01	7.14E-01	7.62E-01	E	Based on B-201			
¹⁵⁵ Eu	4.57E-01	3.23E-01	5.34E-01	5.71E-01	Е	Based on B-201			
²²⁶ Ra	8.22E-09	6.16E-09	1.03E-08	1.12E-08	M				
²²⁷ Ac	4.34E-08	3.25E-08	5.42E-08	5.89E-08	M	·			
²²⁸ Ra	5.28E-13	3.96E-13	6.61E-13	7.17E-13	M				
²²⁹ Th	1.02E-10	7.67E-11	1.28E-10	1.39E-10	M				
²³¹ Pa	1.00E-07	7.51E-08	1.25E-07	1.36E-07	M				
²³² Th	4.62E-14	3.46E-14	5.77E-14	6.27E-14	M				
²³² U	5.36E-08	6.66E-08	6.73E-08	7.25E-08	S/M	Simpson (1998b)			
²³³ U	2.45E-09	3.04E-09	3.07E-09	3.31E-09	S/M	Simpson (1998b)			
²³⁴ U	2.67E-03	3.32E-03	3.35E-03	3.62E-03	S/M	Simpson (1998b)			
²³⁵ U	1.19E-04	1.48E-04	1.49E-04	1.61E-04	S/M	Simpson (1998b)			
²³⁶ U	2.33E-05	2.90E-05	2.92E-05	3.15E-05	S/M	Simpson (1998b)			
²³⁷ Np	7.51E-06	5.36E-06	9.39E-06	1.02E-05	M				
²³⁸ Pu	4.85E-01	3.43E-01	5.67E-01	6.06E-01	E	Based on B-201			
²³⁸ U	2.71E-03	3.37E-03	3.41E-03	3.67E-03	M/E	Simpson (1998b)			
²³⁹ Pu	9.28E+01	1.69E+01	2.66E+01	1.98E+01	M/E	Simpson (1998b)			
²⁴⁰ Pu	8.14E+00	1.48E+00	2.33E+00	1.74E+00	M/E	Simpson (1998b)			
²⁴¹ Am	4.32E+00	3.06E+00	5.85E+00	4.25E+00	E, E, S, S	"E" based on B-201			
²⁴¹ Pu	2.69E+01	4.91E+00	7.71E+00	5.75E+00	M/E	Simpson (1998b)			
²⁴² Cm	4.22E-02	2.99E-02	5.71E-02	4.15E-02	M/E, M/E, S/M, S/M	Simpson (1998b)			
²⁴² Pu	1.24E-04	2.27E-05	3.57E-05	2.66E-05	M/E	Simpson (1998b)			
²⁴³ Am	3.51E-05	2.49E-05	4.75E-05	3.45E-05	M/E, M/E, S/M, S/M	Simpson (1998b)			
²⁴³ Cm	9.08E-04	6.43E-04	1.23E-03	8.94E-04	M/E, M/E, S/M, S/M	Simpson (1998b)			
²⁴⁴ Cm	8.92E-04	6.32E-04	1.21E-03	8.78E-04	M/E, M/E, \$/M, \$/M	Simpson (1998b)			

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Page 1 of 2 Proj. ECN

1. ECN	646000				
Proj.					

2. ECN Category (mark one)	3. Originator's Name MSIN, and Telephone		4. USQ Required?		5. Date	
Supplemental []	K.E. Smith, SNF Projects, R3-86,	[] Yes [X] No		July 13, 1998		
Direct Revision [X] Change ECN [] Temporary []	6. Project Title/No.	7. Bldg./Sys./Fac. No.		8. Approval Designator		
Standby [] Supersedure []	Multi-Canister	Overpack, W-442	212	2H	Q	
Cancel/Void []		Document Numbers Changed by this ECN (includes sheet no. and rev.)		I ECN	11. Related PO No.	
	HNF-S-0453	3, Rev. 2L	645976,645986, 645999		N/A	
12a. Modification Work	12b. Work Package No.	12c. Modification W Complete	· · · · · · · · · · · · · · · · · · ·		tored to Original n (Temp. or Standby	
[] Yes (fill out Blk. 12b)	N/A	N/A			N/A	
[X] No (NA Blks. 12b, 12c, 12d)		Design Authority/Co Signature &			uthority/Cog. Engineer ignature & Date	
Page 37, Section 10 Page 39, Section 11 Page 40, Section 11	l.3 - Clarificatio	on added.	n.			
14a. Justification (mar	k one)					
Criteria Change[] As-Found []	Design Improvement[Facilitate Const	Environmental X Const. Error/			ity Deactivation[] n Error/Omission[]	
14b. Justification Deta				 		
Clarification of re	ecord submittals r	required.				
Design verification impact the design b	· ·		the chang <i>MO</i>	jes were 7/13/98	found not to	
15. Distribution (included) M.A. Butterworth T2-1 S.R. Crow H1-1 M.D. Evarts N1-2 L.H. Goldmann R3-8 C.R. Hoover , H1-1 J.D. Thomson R3-1	0 B.J. Hug 5 G.E. Mata 9 T.D. Merkling 6 E.S. Ruff 5 SNF Project Files 1 C.B. Loftis	G1-50 K.E. Smit G1-50 J.M. Tank X3-79 J.E. Thom £6-15 C.E. Getz	e B6-01 as N1-29 T2-10	date: sta: JUL	HANFORD RELEASE 14 1998	

	CHOTHER		OF NOT:			1. ECN (use no. fr	om pg. 1)			
ENGINEERING CHANGE NOTICE				Page 2 of 2 646000						
16. Design	17. Cost	Impact			 	18. Schedule Impact	(days)			
Verification Required		ENGINEERING		CONSTRU	JCTION					
[X] Yes	 Additiona	ן []	\$0.00	Additional	[] \$0.00	Improvement [7	N/A			
[] No	Savings		\$0.00	Savings	[] \$0.00	ļ ·	N/A			
	· · · · · · · · · · · · · · · · · · ·									
19. Change Impact Review: Indicate the related documents (other than the engineering documents identified on Side 1) that will be affected by the change described in Block 13. Enter the affected document number in Block 20. Source For Source For Source For Source For Fank Calibration Manual For For For For Fank Calibration Manual For										
\$00/00		[]		·	[]	Tank Calibration Manual				
Functional Design		[]	Stress/Design Report		[]	Health Physics Procedure	[]			
Operating Specific	L .J		Interface Control Drawing		[]	Spares Multiple Unit Listi	٢٦			
Criticality Specif	ication		Calibration Procedure			Test Procedures/Specification	[]			
Conceptual Design	nceptual Design Report		Installation Procedure		[]	Component Index	[]			
Equipment Spec.		[]	Maintenar	nce Procedure	[]	ASME Coded Item	[]			
Const. Spec.		[]	Engineeri	ng Procedure	[]	Human Factor Consideration	[]			
Procurement Spec.		[]	Operating	Instruction	[]	Computer Software	[]			
Vendor Information		[]	Operating	Procedure	[]	Electric Circuit Schedule	[] .			
OM Manual	[]		Operational Safety Requirement		[]	ICRS Procedure	[]			
FSAR/SAR			IEFD Draw	ving	[]	Process Control Manual/Pla	n []			
Safety Equipment L	Safety Equipment List [] Cell Arrang		ngement Drawing	Process Flow Chart		[]				
Radiation Work Pen	Radiation Work Permit Essential Material Specification			[]	Purchase Requisition	[]				
Specific		•	:. Samp. Schedule	[]	Tickler File	[]				
Environmental Repo	rt	[]	Inspectio	on Plan	[]		[]			
Environmental Perm	it	[]	Inventory	Adjustment Request	[]		[]			
20. Other Affe	ected Docume	ents: (NOTE:	Document	s listed below w	ill not be re	vised by this ECN.) Si	gnatures			
ł			ization ha	s been notified o	of other affe	cted documents listed b	elow.			
l	Number/Rev	ision	Docu	ment Number/Revis	sion	Document Number Rev	ision			
No other do	cuments						<u></u> .			
21. Approvals	Signat	uro .		Date	Si	ignature	Date			
Design Authori	ity L. H. Go	oldmann House	Blown	1 4	sign Agent J.	_	7-13-98			
Cog. Eng. K.		"	J	7/14/58 PE	•		1-13-10			
Cog. Mgr. J.	L	Specel !		7/14/98 QA	1	•				
QA C. R. Hoove	er CRIL	-		7/12/98 Sa	fety					
Safety Design				esign						
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